



±24VDC, 24V COM and 5V COM are sourced from PSU and supplied through the Oak board.  
 24V COM and 5V COM both come from the 5V common terminal of the power supply PSU, which is in turn connected to panel ground.

MACHINE			
Okuma MC-5VA with Centroid M400			
DRAWN BY	SIZE	REV	DATE
Marc Leonard	D	1	18-Nov-2023
SCALE	SHEET	FILE	
none	4 OF 4	K104727_4.VCD	